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Year: 1996-1998
Make: Pontiac
Model: Grand Am GT

INSTALLATION INSTRUCTIONS



What's in the Box: (6) Grill Mesh Pieces, (8) Ties, (1) Small Spool of Wire.



Tool List: Needle Nose Pliers, Wire Cutters, 3/16" Drill Bit & Drill.

Mesh Installation:

1. Remove the two stock front top pieces. You have to remove the bottom half of the insert first. You also must pry the bottom tabs up. This is usually easier to do from behind the insert.
2. Lay the grill insert over the stock insert as shown.



3. Take about 6-7" of the wire and bend it in a V shape and run it through two adjacent diamonds that overlay a stock horizontal bar. Ties can be used instead of the wire if desired.

4. From behind, twist the wire in spiral pattern.



5. When you can twist it much longer, and then use a pair of need nose pliers to make a snug fit with the desired tension.

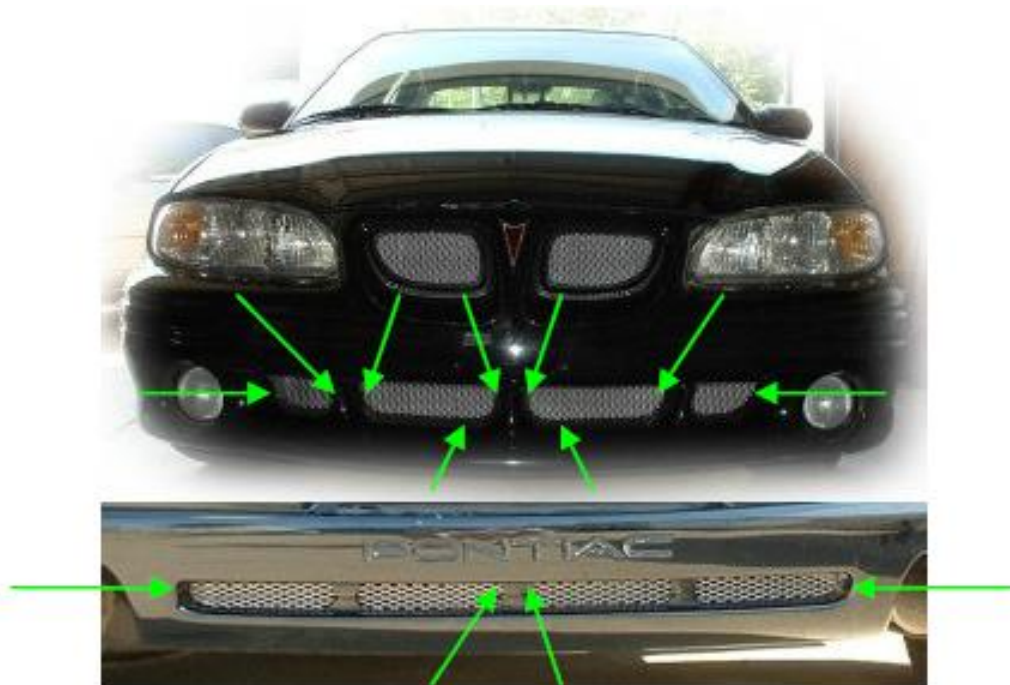


6. Once tightened to the desired tension then trim off the excess. You will still want to leave about 1/8"-1/4" on there.



7. Reinstall the top inserts. Hook the inserts in at the top and then push the bottom tabs in to place. A common mistake on the install is having the inserts positioned too high.

8. Next you need to prepare the front bottom pieces and rear back pieces for installation. With a 7/64" drill bit (or similar), drill some holes for the cable ties to run through. Try to make these as FAR back in the bumper as possible in these locations:



9. Next feed the cable ties through the holes using the tail end first.

10. Installation of the front bottom pieces begins with sliding the pieces in from behind. This is accomplished by feeding the inserts under the car. Be sure feed the bent part of the grill ABOVE the painted plastic on the bumper. When possible make sure the cables are either through some of the diamond mesh or away from it at the time.

11. Feed the cable tie end through a diamond close to the painted bumper and secure from behind. Make sure all are tight. Trim the tail ends off of the cable ties.

12. Install the back pieces like the front bottom pieces. You will need to slide the back pieces in through the middle opening. Feed the cable tie end through a diamond close to the painted bumper and secure from behind. Make sure all are tight. Trim the tail ends off of the cable ties.

PLEASE NOTE: The instructions provided are the suggested installation method. If you feel that the installation instructions are inadequate or unsafe then please feel free to develop your own installation techniques that fit your exact needs. customcargrills.com llc is not liable for any personal or property damage resulting from our products. If you have any suggestions on how to improve our installation instructions then please email your comments to info@customcargrills.com .