



INSTRUCTIONS




Materials needed:

- Grills, wire, screws, and washers (provided)
- Phillips head screwdriver
- Drill with 1/16" bit, needlenose pliers (optional)

Estimated Install time: about an hour

1. Take the two larger pieces and place them behind the lower openings. Slide them in from under the car with the grill "flap" facing back.
2. Center the lower grill inserts, making the inserts as flush to the front as possible. Also make the inserts are flush with the black plastic above the opening.
3. Place a washer on a screw and secure the grill flap to the black plastic. The screws are self drilling so a drill is not needed here. Use 2 screws/washers per 1 lower insert.
4. **OPTIONAL:** If you want to provide added support on the bottom pieces (small mesh shown below, not xxl flat):

- a. Drill a small hole here with a 1/16" bit where indicated with: 



- b. Feed some wire through and twist from behind. Use the needle nose pliers to twist the wire to the desired tension and then cut the tail ends off.
5. Orient the top pieces so the flaps on inserts are facing the rear of the car. The top inserts also have a left and right orientation.
6. Remove the tabs that hold the front "ram air" guard piece. They should come out by lifting up on them with the needle nose pliers. Put the top pieces in from the front.
7. The grill flaps slide in between the hard plastic bumper and the soft runner surround. The flaps come pre-bent but may need a little bending to ensure they don't scrap your vehicle's finish. Press the inserts in from the front while holding the rubber surround in the back.

8. If you feel the top pieces are not fully secure, we suggest removing the inserts and applying an adhesive behind the rubber surround. Then re-install the inserts and allow time to cure.
9. To install the back piece, wrap some of the wire around the tab that holds the lower valance on. Tighten to desired tension and then trim.



Picture courtesy of Mark from PA

SC/T Hood Inserts: Open and prop your hood. Remove the old inserts. Quite often they are held in not only with screws but also black epoxy. Once the old inserts are removed then place the new inserts in and use the stock screws to fasten them in.

PLEASE NOTE: The instructions provided are suggested instructions. If you feel that the installation is inadequate or unsafe then please feel free to develop your own installation techniques that fit your exact needs. These instructions were designed for grill use in off-road use areas. If you have any suggestions on how to improve our installation instructions then please email your comments to info@customcargrills.com